

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:

TPM CIRCLE NO :-			ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
TPM CIRCLE NAME : DEPT :- IQA			LOSS NO. / STEP									KAIZEN NO:-07
			RESULT AREA	Р	Q	DEF :- /	4	С	D	S	М	RAIZEN NO07
CELL:-A103	CELI	NAME:Tensioner MACHINE / STAGE :- Supplie			nd Mas					OPERATION :- PCD		

KAIZEN THEME To prevent A103 ca body burr on profile

COUNTERMEASURE:-1)Remove the material all profile

2) Add the micro welding material in all profile

IDEA: 1)Remove the material all profile 2) Add the micro welding material in all profile

BENCHMARK	2000 No.
TARGET	0 No.
KAIZEN START	13.07.2014
KAIZEN FINISH	22.07.2014
TEAM MEMBERS :-	

Santosh Auti, Shedge Krishnat, Mohan Kate

BENEFITS :-

- 1)No production loss
- 2) No Supplier Rejection

REFORE

AFTER

Why 1 -A103 casting body burr on profile A103 Casting body burr on p

Why 2 - Cavity profile worn out near gate

Why 3 — Casting sticking in cavity in process

Why 4 – while removing this casting sharp edge of Die metal bulging

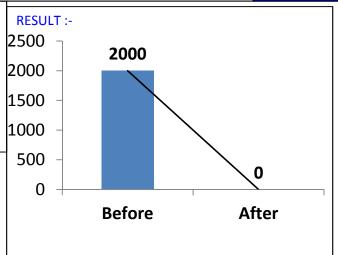
ROOT CAUSE:-while removing this casting sharp edge of Die metal bulging

REGISTRATION NO&DATE: 10.06.14

REGISTERED BY:- Mohan Kate

WHY - WHY ANALYSIS :-

MANAGER'S SIGN :- Sunil Kinkar



KAIZEN SUSTENANCE

WHAT TO DO :- Check point Added In Supplier action plan sustenance sheet & change process flow diagram **HOW TO DO**: Verify the action plan -FREQUENCY – As Per supplier Audit plan.

COST INCURRED FOR MAKING KAIZEN									
MA	TERIAL CO	ST	LABOL	JR COST	TOTAL COST				
	IN RS		IN	I RS	IN RS				
			-						
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
SR. NO.	CELL	7	ARGET	RESPONS	IBILITY	STATUS			
1									